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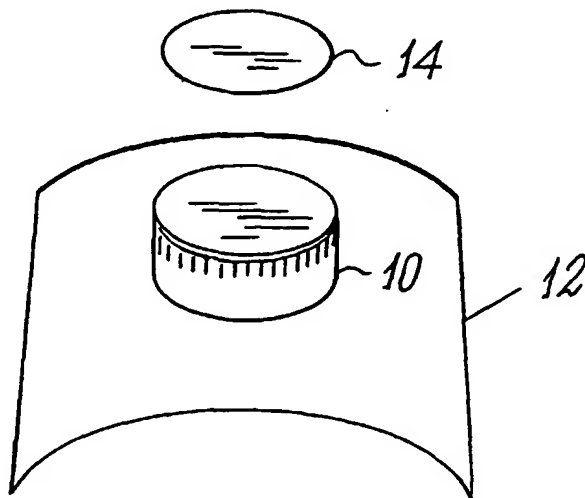
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(54) Title: METHOD FOR FORMING A SECURITY STOPPER-CAPSULE AND APPLYING IT TO CONTAINERS WITH A THREADED MOUTH, AND THE STOPPER-CAPSULE OBTAINED THEREBY



(57) **Abstract:** The method enables a closure and security device (22) comprising a screw stopper (10A) and a security capsule (16A) to be formed and applied to a container (20) provided with an externally threaded circular mouth. The method consists of: connecting to a screw stopper (10), or to a stopper destined to become a screw stopper once applied to the container (20), a capsule forming foil (12) in such a manner as to provide the stopper (10) with a skirt (16) projecting by a determined portion from the free edge of the stopper (10), to obtain a stopper-skirt combination (18; 18A; 18B); applying the stopper-skirt combination (18; 18A; 18B) to the mouth of the relative container (20); and making the skirt (16) rigid with the container (20) by known capsule techniques, depending on the type of foil used, so as to obtain a stopper-capsule (22). The closure and security device (22) comprises a screw stopper (10A), and a capsule (16A) which is rigid both with the screw stopper (10A) and with the adjacent part of the outer surface of the container (20). The capsule (16A) comprises means (24) which enable it to be torn as a result of or prior to the unscrewing of the screw stopper).